

★ AMERICAN MANUFACTURES GROUP ★

AMG™



Pistol-to-Rifle Conversion Kit For Glock® Model 17

LOCK, STOCK & BARREL
ASSEMBLY INSTRUCTIONS



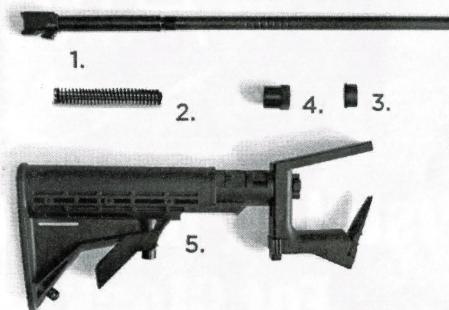
Caution: Wear safety glasses before installing Lock, Stock & Barrel. Ensure that the weapon is unloaded & safe.

The LSB Carbine conversion is designed to function with 124 grain 9mm factory ammo. Use of 124 grain ammo is highly recommended

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PARTS INCLUDED IN KIT

1. 16" Barrel
2. Guide Rod Assembly
3. Accelerator
4. Accelerator Cuff
5. Stock



INSTALLATION INSTRUCTIONS

1. Remove the slide from your Glock.
2. Remove your factory guide rod and barrel.
3. Unscrew and remove Accelerator and Accelerator Cuff from your new AMG barrel.
4. Install AMG barrel into slide, Install included guide rod. (on Gen 1, 2, 3)

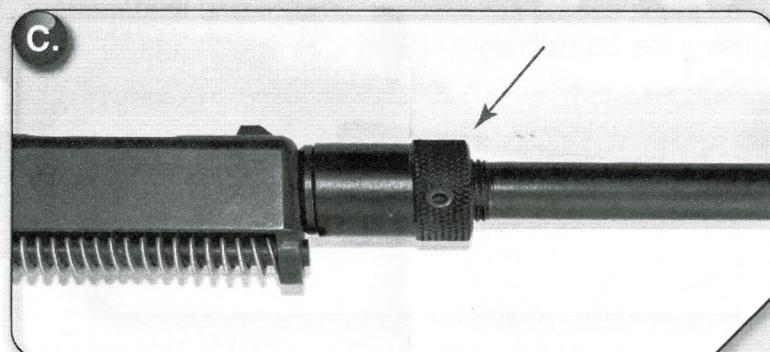
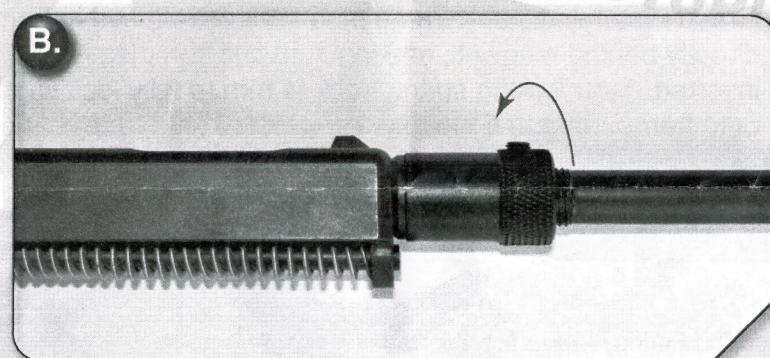
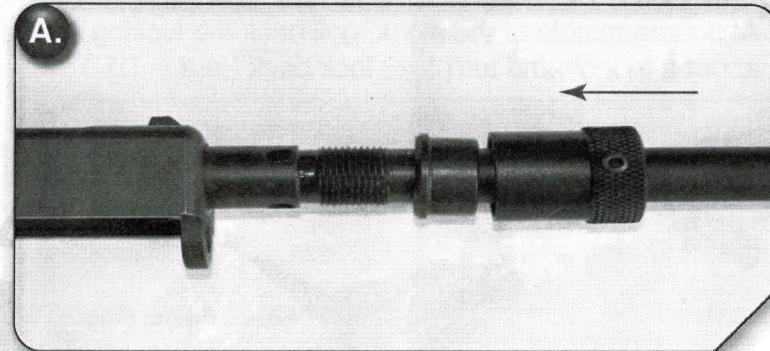
*Gen1-3 Glock 17 Install the provided guide rod assembly

**Gen4 Glock 17 Use Factory guide rod

5. Slide accelerator and accelerator cuff onto barrel. (Image A)
6. Manually thread it onto barrel until accelerator and cuff touch the slide ensuring the accelerator and cuff have mated. (Image B)

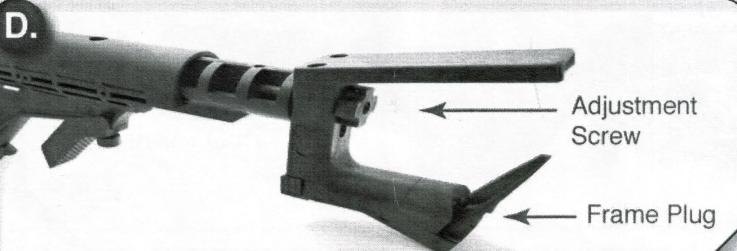
*Take note to the position of the set screw on accelerator cuff and the flat spots on the threaded portion of the barrel

7. Loosen accelerator cuff until the set screw aligns with a flat spot on the threads. (Image C)
8. Tighten set screw and install the complete slide onto your receiver.
9. Rack the slide manually ensuring the slide returns into the battery position freely without interference from cuff.
10. Now you are ready to install your stock.

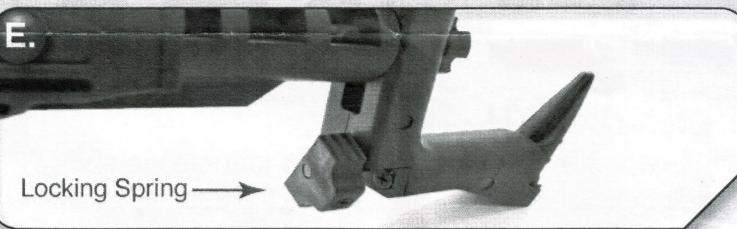


TO ATTACH STOCK TO THE FRAME

11. At bottom middle of the stock, pull back the locking spring about a $\frac{1}{2}$ inch and turn $\frac{1}{4}$ to lock back (Image D)



12. Grasp Pistol and insert frame plug into open space in frame directly behind magwell, making sure it is completely inserted. Turn locking spring back $\frac{1}{4}$ turn to fully lock stock onto frame. (Image E)



13. The stock can be adjusted up or down and tightened by using the Stock Height adjusting screw (Image F)



Completed Lock Stock & Barrel Installed. (Image F)

Be sure to properly shoulder (firmly) your new carbine to ensure proper cycle rate. Just like limp wristing your pistol, not shouldering correctly may lead to a failure to feed.